

Your Steel-Craft overhead door has a high quality baked-on coating applied to it. No additional painting is needed. If you choose to paint the door, read these instructions thoroughly before proceeding.

1. Repair any bare metal areas to prevent rust. The paint surface must be roughened to accept a new coat of paint. Lightly sand the area with fine sand paper and wipe clean with a dry rag. Then paint the area with a high quality rust inhibiting primer.

**NOTE:** On doors with unpainted, galvanized stiles, if you choose to paint them, they will need to be cleaned with solvent such as Acetone, Xylol (Xylene) or M.E.K. (methyl ethyl ketone). Be sure to follow the label directions and safety guidelines when using solvents. Then use a primer meant for zinc coated or galvanized metals to coat the stiles.

Follow the label directions and then paint with a desired top coat.

2. The overhead door must be cleaned before painting, even if it doesn't appear dirty. Mix 1/4 cups of trisodium phosphate or laundry detergent (without softener additives) to one gallon of water. Wash and rinse the door thoroughly and let dry.
3. Check the paint for adequate adhesion. Regardless of paint brand, revisions in formulations or variations in the paint from batch to batch can affect performance. Follow the paint manufacturers directions, paint a small area and allow it to dry. Apply a strip of strapping tape or duct tape to the area and rub with a pencil eraser or thumb, leaving one end loose. Peel the tape off the test area. If no paint was removed, then continue with Step #5. If paint was removed, try another paint or prepare door as in Step #4.
4. Wipe down the door with a liquid deglosser such as E-Z paint deglosser, Savogram deglosser, or Liquid Sandpaper. Be sure to follow the label instructions and safety guidelines precisely. Repeat Step #3.
5. Apply the coating according to the paint manufacturers directions paying particular attention to temperature limitations. Some manufacturers suggest applying the paint with a sponge type brush.

Steel-Craft Door Products Ltd. is not liable for marring or scratches, which are beyond our control.

Steel-Craft will not assume any responsibility for the performance of the additional paint when applied to their overhead doors.

## **PAINTING OF WINDOW FRAMES/INSERTS**

Steel-Craft window frames and decorative inserts are manufactured using PVC and Polypropylene material. When custom painting the window frames and inserts, a base coat of RUST-OLEUM® PLASTIC PRIMER will need to be applied to the frame/insert prior to painting.

RUST-OLEUM® is readily available at most paint and/or hardware stores across Canada.

Steel-Craft Door Products Ltd. does not recommend that garage doors be painted using dark colours (ie: black). Dark colours, not factory coated, attract heat and considerably increase the temperature of the door panel which impacts the integrity of the garage door.

**NOTE:** Steel-Craft Door Products Ltd. warranty is void when paint or coatings are used to finish door sections.